

Page 1 of 1

All amounts are calculated in domestic currency.

Total Received Quantity:	85.6875
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$467.14
Total Balance Due Quantity:	0.0000

BILL OF LADING

No: PEC 42576

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 28Apr17 at 10:55 From PFW
Probill

Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

BILL OF LADING

1) Our Order PEC- 43372- 1 Your PO # 36075
STAINLESS STEEL ROUND BAR 303 STAINLESS
.625" DIA X 144.0000"

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
37213	644013	12 FT	1	13

2) Our Order PEC- 43372- 2 Your PO # 36075
STAINLESS STEEL ROUND BAR 303 STAINLESS
.750" DIA X 144.0000"

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
249D	644014	60 FT	5	92

3) Our Order PEC- 43372- 3 Your PO # 36075
ALUMINUM PLATE 7075-T651 DOMESTIC
1.00" THICK X 5.0000" X 144.5000"
B/O

SA748

TOTAL:	Tags	PCS	LBS
	2	6	105

Heat Number *** Chemical Analysis ***
249D
37213

*** ADD ON TO 43371 SUR-CHARGE ADDED ****

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT

Page: 1Continued

ALUMINUM - LAITON - CUIVRE - PLASTIQUE - ACIERINOX
ALUMINIUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1)
 DART AEROSPACE

No: PEC 42576
 Ship Date 28Apr17 at 10:55 From PFW
 Probill
 Via VIM DELIVERY
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

B I L L O F L A D I N G

WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

TOTAL 1 BDL GW. 115 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

 * WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

***UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.***

***POUR VOS BESOINS D'ACIER INOXYDABLE,

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

Page: 2 Last

ALUMINIUM - LANTAN - CUIVRE - PLASTIQUE - ACIER INOX
 ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

B I L L O F L A D I N G

No: VIM 507865

Ship From:
 THYSSENKRUPP MATERIAUX NA
 4700 BOIS FRANC
 ST. LAURENT, QC H4S 1A7
 Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 28Apr17 at 14:09 From VFW
 Probill

Via VIM DELIVERY

FOB CONCORD

Frt PREPAID

Route 0- 0 Manifest

Vhcle Trailer

Slp STAN IVERS (905-532-1350)

Sold To: (20115)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

MTR

B I L L O F L A D I N G

1) Our Order PEC- 43371- 1 Your PO # 36075

STAINLESS STEEL SQ BAR 303 STAINLESS

1.00" X 152.2500"

Heat Number	Tag No	Quantity	PCS	Net	Wt	Gr	LBS
PLANCHE #1 R350268522	197377	12 ' 8.2500 "	1		43		53

Tags	PCS	Net	Wt	Gr	LBS
1	1		43		53

TOTAL:

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

***UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.***

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

*** POUR VOS BESOINS D'ACIER INOXYDABLE,

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

*** WE HAVE IT! *** TEL. 800-926-2600 ***

NOS HEURES DE CUEILLETTE SONT DU LUNDI AU VENDREDI
 DE 8H30 A 12H00 ET DE 13H00 A 16H30.

CUSTOMER PICK-UP HOURS ARE MONDAY TO FRIDAY

Page: 1Continued

ALUMINIUM / ALUON / CUIVRE / PLASTIQUE / ACIER INOX
 ALUMINUM / 3043S / COPPER / PLASTICS / STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

B I L L O F L A D I N G

No: *VIM 507865

Ship From:
THYSSENKRUPP MATERIAUX NA
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Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

FROM 8:30 AM TO NOON AND 1:00 PM TO 4:30 PM.

MTR

Page: 2 Last

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL ROUND BAR 303 STAINLESS
.625" DIA X 144.0000"
PART NO.

PO/Rel 36075

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-042576-001

28Apr17

Signed by:

Pg 1/1

VIRAJ PROFILES LIMITED



Regi & Mkt off: G-33 & 34, MIDC, Industrial Area, Tarapur, Thane (Dist), Maharashtra, INDIA - 401506, E-Mail: sales@viraj.com
Works: SURVEY No- 114, 119 & 120, VILL. Mahagaon, Tal: Palgar, Dist: Thane-401501, MAHARASTRA, INDIA, vielqc@viraj.com

TEST CERTIFICATE

CUSTOMER FIDELITY PAC METALS LTD. 1303 North Service Rd East, Unit 1, Oakville ON L6H 1A7 CANADA	ORDER NO P003588-B	PACKING LIST NO 62/989771/15	INSPECTION NO 100005244668	DATE 15.05.2015
			GRADE T-303	HEAT No 37213

BUNDLE NO :
1100345107,

DAS
9
9-89

DESCRIPTION

STAINLESS STEEL BRIGHT BARS

COLD DRAWN POLISHED - 2H

SIZE	SHAPE	TOLERANCE	LENGTH	PIECES	WEIGHT
5/8"	ROUND	ASTM A484	12' - 14'	81	1,027.000 LB

CHEMICAL ANALYSIS

%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%Co	%N2
0.0400	1.990	0.600	0.3000	0.0340	17.370	8.080	0.500	0.240	0.160	0.03300

TEST RESULTS

0.2% yield strength ksi	Tensile Strength ksi	Elongation %	Reduction Of Area %	Hardness BHN	Grain Size NOS
94.0	104.0	38.0	57.0	212.0	7.0

SPECIFICATION:

MATERIAL CONFIRMS TO DIN 10088-3:2005 COND-A & ASTM A 582/A 582M-13 COND A, ASTM A 388-05, ASTM A 484-10, AMS 5640U TYPE I, EXCEPT MARKING, QQS-764BA2 COND A, EXCEPT MARKING, UNS-S-30300, ASTM A314-2008, ASTM A320/A320M-11a B8P CLASS 1, ASME SA 320 B8P CL1 MIL-S-862 B GRADE AISI 303 & WNR 1.4305.
CERTIFIED AS PER EN 10204- 3.1

REMARKS

MATERIAL IS FREE FROM MERCURY CONTAMINATION, FREE FROM WELD OR WELD REPAIRS, MICRO-FREE FROM CONTINUOUS CARBIDE NETWORK ON GRAIN BOUNDARIES. MACRO-GOOD, MINIMUM SOLUTION ANNEALING TEMPERATURE 1050C, SOAKING TIME 1/2 HRS, WATER QUENCHED. MELT SOURCE: AOD. WE CONFIRM THAT THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION. COUNTRY OF ORIGIN: INDIA.

We hereby certify that the material described above has been tested and complies with the terms of order/contract.

WORKS INSPECTOR
K R K MURTHY

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
STAINLESS STEEL ROUND BAR 303 STAINLESS
1.50" DIA X 144.0000"
PART NO.

P.O./Rel 36075

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-042576-002

28Apr17
Pg 1/1



North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 275322 7

Mail To:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Ship To:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Date: 3/20/2017 Page: 1

Customer: 007206 001

THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Steel: 303
Finish: CD

Your Order: PEC282004

NAS Order: IN 0244773 01

CORROSION:

PRODUCT DESCRIPTION:

Round Bar, ~~Assembled~~, Cold Draw
UNS 30300, (ASTM A582) M2 EN 10204 3.1, ASTM A484/15
AMS 5640V TYPE 1, Q39-764B CONDITION A
SOLUTION ANNEAL TEMP 1900F MIN

REMARKS:

COMPLIES W/REQUIREMENTS OF DPMR 252.225-7009 EU DIRECTIVE
2011/65/EU, ROHS, EAF+ROD+CC. NO WELD REPAIR. WELDED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	-----Length-----	Mark	Pieces	Commodity Code
BI4407 5		1.7500		1.238	144.00	3	1	

CHEMICAL ANALYSIS												CM(Country of Mfg)	ES(Spain)	US(United States)	ZA(South Africa)	JP(Japan)	Chemical Analysis per ASTM A751/14a
NAS Heat	DAS	CM	C %	CO %	CR %	CU %	MN %	MO %	N %	NI %	P %						
249D	9	US	.0370	.1260	17.2270	.3165	1.8875	.2730	.0524	8.5180	.0275						
	9-89																

S %	SI %
.3110	.2860

MECHANICAL PROPERTIES

Product Id	1 o i c t	HB	No.	.2YS KSI	UTS KSI	RA %	Elong % 4D
BI4407 5	RL	194.0		83.36	109.93	32.29	21.33

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SQ BAR 303 STAINLESS
1.00" X 152.2500"
PART NO.

PO/Rel 36075

Nous certifions que le document reproduit ici est
une copie conforme du rapport fourni par le
fournisseur du matériel ou les données résultent

Certificate of Mill Test Results

BL VIM-507865-001

28Apr17

de l'analyse faite par un laboratoire
SIGNÉ PAR: LUCY TRUGLIO

Pg 1/1



VALBRUNA

SLATER STAINLESS, INC.

2400 TAYLOR STREET WEST - PO BOX 630
PORT WYATT IN 48071 USA
PHONE 260.434.2800 - FAX 260.434.7801

Product Certification Report

Report Number: **5210400**

Certified on Apr 07, 2016 Page 1 of 1

Order I.D. 1600098 001	Order Date 1/15/16	Commodity Code
Dim 1 1.0000	Dim 2 .0000	Dim 3 .0000
Material 268522	Customer I.D. 002476	Customer Purchase Order 501005606
Product Shape Cold Drawn Squares	Product Surface Cold Drawn Finish	Customer Grade 303
Length (Inches) 132.000 Min. 156.000 Max.	Bill of Lading # 426663	Weight Melt Date: 10/12/15

Ship
To

VALBRUNA CANADA LTD.
8724 HOLGATE CRESCENT
MILTON, ONTARIO L9T5Z1

Sold
To

VALBRUNA CANADA LTD.
8724 HOLGATE CRESCENT
MILTON, ONTARIO L9T5Z1

DAS
9
9-89

Lifts: 0054 0064

ASTM 303

UNS S30300

AMS 5640U TYPE 1

CHEMICAL ANALYSIS

C	Mn	P	S	Si	Cr	Ni	Mo	Cu	Co	N
.044	1.74	.029	.26	.53	17.27	8.12	.25	.55	.10	.02

BRINELL (Type A device) (E-10)

HBW

227

TENSILE PROPERTIES ASTM E8-15a

TS (PSI)	.2%YS (PSI)	%EL(2")	%RA
106000	61700	47.2	60.7

MACRO ASTM E340-15/E381-01

MACRO

OK

No welding or weld repair done.

Material when shipped is free from contamination by mercury, radium, alpha source, and low melting elements.

Reduction Ratio Exceeds 4:1

Electric Furnace melted; AOD refined.

Chemical testing to one or more of the listed ASTM methods:

E415-14, E1019-11, E1086-14.

Location of tensile fracture: inside middle of gage length. %elong after fracture.

Chemical Analysis performed at Acciaierie Valbruna, Italy.

No mercury or low melting alloy contamination. No weld repair.

Melted and manufactured in Italy.

Material conforms to listed specifications and is DFARS compliant.

Quality system is compliant with ISO 9001:2008. Produced in accordance with EN 10204 3.1.

Results relate only to the items tested. Certification shall not be reproduced except in full, without written approval of Valbruna Stainless Inc. The recording of false, fictitious, or fraudulent statements on this document may be punished as a felony under federal statutes, including Federal law Title 18, Chapter 47. Consult material safety data sheet (MSDS) for hazard info. I hereby certify that the reported figures are correct as contained in the records of the corporation.

Manager Laboratory Services

Dennis Hackert

email: DHackert@valbruna.us

Dennis Hackert

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303H0.625
 DATE: APR 28 2017

PO / BATCH NO.: P036075/M137390

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12
 QUANTITY INSPECTED: 12
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .625
 THICKNESS RECEIVED: .622
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	A57m A582
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	HT #37213
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>CB</u> DATE: <u>APR 28 2017</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in:

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303 Ro.750
DATE: APR 28 2017

PO / BATCH NO.: 036075/M37390

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 60'
QUANTITY INSPECTED: 60'
QUANTITY REJECTED: 0

THICKNESS ORDERED: .750
THICKNESS RECEIVED: .747
SHEET SIZE ORDERED: N/A
SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	Y (N)	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	Y (N)	
CORRECT MATERIAL	Y (N)	
CORRECT THICKNESS	Y (N)	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	Y (N)	
CORRECT REF # TO LINK CERT	Y (N)	
CORRECT MATERIAL IDENTIFICATION	Y (N)	
CORRECT M# ON THE MATERIAL	Y (N)	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

ASm A582
Hf # 2490

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>CB</u>	SIGNED OFF BY: _____		
DATE: <u>APR 28 2017</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303 B1.000X1.000
 DATE: APR 28 2017

PO / BATCH NO.: P036075/M137390

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'8"
 QUANTITY INSPECTED: 12'8"
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1"
 THICKNESS RECEIVED: 1"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/> N	
CORROSION	Y <input checked="" type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> N	
CORRECT THICKNESS	<input checked="" type="radio"/> N	
PHOTO REQUIRED	Y <input checked="" type="radio"/>	
CORRECT MATERIAL	<input checked="" type="radio"/> N	45tm 1582
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> N	Ht # 268522
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>CB</u>	SIGNED OFF BY: _____		
DATE: <u>APR 28 2017</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36075**

Purchase Order Date 4/25/2017

PO Print Date 4/26/2017

Page Number 1 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

RECEIVED

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M303B1.000X1.000	M303B1.000 x 1.000	4/28/2017 Yes 4/28/2017		12.69 f	\$22.93	\$290.90
MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE							
Line Total:							\$290.90
2	M303R0.625	303 Round Bar 0.625"	4/28/2017 Yes 4/28/2017		12.00 f	\$4.75	\$57.00
MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE							
Line Total:							\$57.00

PO Instructions: QUOTATION: PEC ST-42419

Note:

4/26/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36075**

Purchase Order Date 4/25/2017

PO Print Date 4/26/2017

Page Number 2 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3	M303R0.750	303 Round Bar 0.750	4/28/2017	60.00	\$4.56	\$273.87
			Yes	f		
			4/28/2017			

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

897428

Line Total: \$273.87

4	M7075T6B5.000X1.000	7075-T6 BAR 5.000" X 1.000"	4/28/2017	12.04	\$27.89	\$335.80
			Yes	f		
			4/28/2017			

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$335.80

PO Instructions: QUOTATION: PEC ST-42419

Note:

4/26/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36075**

Purchase Order Date 4/25/2017

PO Print Date 4/26/2017

Page Number 3 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

5	71401-45	PROCUREMENT QUALITY CLAUSES	✓	4/28/2017	1.00	✓	\$0.00	\$0.00
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No

Procurement Quality Clauses

4/28/2017

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

8017428

Line Total: \$0.00

PO Total: \$957.57

u

cx

PO Instructions: QUOTATION: PEC ST-42419

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 4/26/2017